



8154

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1	424	3864	CAMSHAFT	1		4
2	28	34466	KEY	1		4
3	23	34469	BEARING, Plate	1		4
4	43	46745	GEAR, Camshaft	1		4
5	10	35366	SCREW, (.250-20 x .563)	2		4
6		72638	LIFTER	8		4
7		884727	PUMP ASSEMBLY, Water	1		4
8	27	810848	GASKET	1		2,4
9	10	34471	SCREW, (.3125-18 X 1.50)	2		4
10	10	34505	SCREW, (.3125-18 X .875)	2		4
11		73483T	PULLEY	1		
12	10	47277	SCREW, (.312-24 x .750)	4		
13	13	39107	LOCKWASHER, (.312)	4		
14	57	69143T	V BELT	1	SN# 0L382121 & Below	
14	57	862054	BELT, V-Groove	1	SN# 0L382122 & Up	
15	613	3817T	CONNECTING ROD ASSEMBLY,	4	SN# 0L605541 & Below	4
15	614	8164T	CONNECTING ROD ASSEMBLY,	4	SN# 0L605542 & Up	4
16	10	85802	SCREW, (.375-24 x Special)	8		4
17	11	37493	NUT, (.375-24)	8		4
18	23	85701	BEARING UNIT, Use With 1.026-1	4	(Pair - Standard) SN# 0L605541 &	4
18	23	85702	BEARING UNIT, Use With 1.026-1	AR	(Pair - .001 USA) SN# 0L605541 &	4
18	23	85703	BEARING UNIT, Use With 1.026-1	AR	(Pair - .002 USA) SN# 0L605541 &	4
18	23	85704	BEARING UNIT, Use With 1.026-1	AR	(Pair - .010 USA) SN# 0L605541 &	4
18	23	85705	BEARING UNIT, Use With 1.026-1	AR	(Pair - .020 USA) SN# 0L605541 &	4
18	23	804982	BEARING PAIR, Use With .941-.94	4	(Standard) SN# 0L605542 & Up	4
18	23	804982001	BEARING PAIR-, Use With .941-	AR	(.001 Over Size) SN# 0L605542 &	1
19	423	810842T	CRANKSHAFT, Rod Journal (1.03)	1	SN# 0L605541 & Below	4
19	423	804957	CRANKSHAFT, Rod Journal (.952)	1	SN# 0L605542 & Up	4
20	28	34466	KEY	2		4
21	43	46743	TIMING GEAR, Crankshaft	1		4
22		55045	BALANCER, Harmonic	1		4
23	220	801873	FLYWHEEL	1	SN# 0L605541 & Below	
23	220	803936	FLYWHEEL, (14 Inch)	1	SN# 0L605542 & Up	4
24		18643A 5	COUPLING ASSEMBLY, Engine	1		
25		18644	BUMPER, Rubber	3		
26	10	14883	SCREW, (.375-16 x 1.12)	3		
27	12	13510	WASHER	3		
28	22	74036	FITTING, Grease	1		
29	13	39131	LOCKWASHER, (.437)	6		4
30	10	845757	SCREW, (.437-20 x 1.00)	6		4
31		91084890	GASKET SET, Overhaul	1		